

SIMPLE STEPS FOR INK MIXING

Make right procedure a priority

**1**

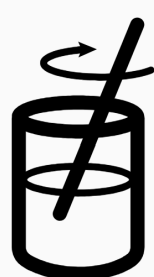
WEIGH THE INK

Weigh 100g of ink

**2**

WEIGH THE HARDENER

Weigh 10-25g of hardener

**3**

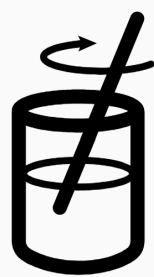
MIX IT UP WELL

Mix it well within 2min

**4**

WEIGH THE THINNER

Weigh 10-25g of Thinner

**5**

MIX IT UP WELL

Mix it well within 2min

**6**

PRINT IT

the potlife is only 6-8hours. Thin the ink every 30-60min